

**CELL :-** Tensioner **CELL NAME:-** A157 **MACHINE / STAGE :-** Troub **OPERATION :** Facing

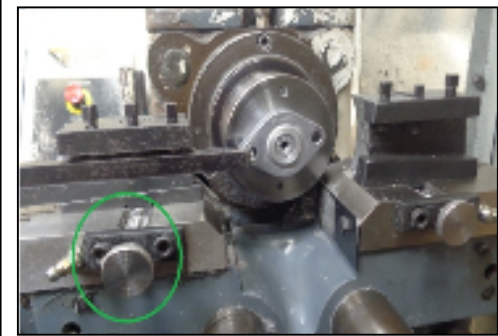
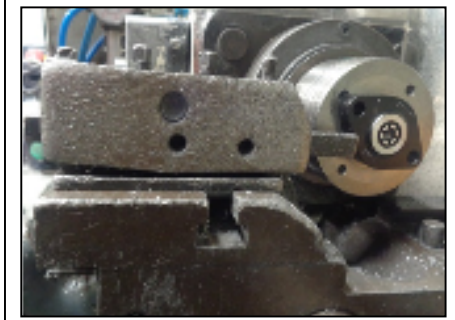
**KAIZEN THEME -To avoid** A157 Body Back facing line mark.

**IDEA :-** Slide to be reconditioning.

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:-**  
1) Slide reconditioning.

**PROBLEM / PRESENT STATUS -**A157 Body Back facing line mark.



Play in slide

**BEFORE**

Re -conditioning done

**AFTER**

<b>BENCHMARK</b>	57No.
<b>TARGET</b>	0 No.
<b>KAIZEN START</b>	17.10.14
<b>KAIZEN FINISH</b>	14.12.2014

**TEAM MEMBERS :-**  
Vishal chowghle, Nana ugle ,,

- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
  2. Reduce COPQ.

**KAIZEN SUSTENANCE**

**WHAT TO DO-** Check point added PM check sheet .

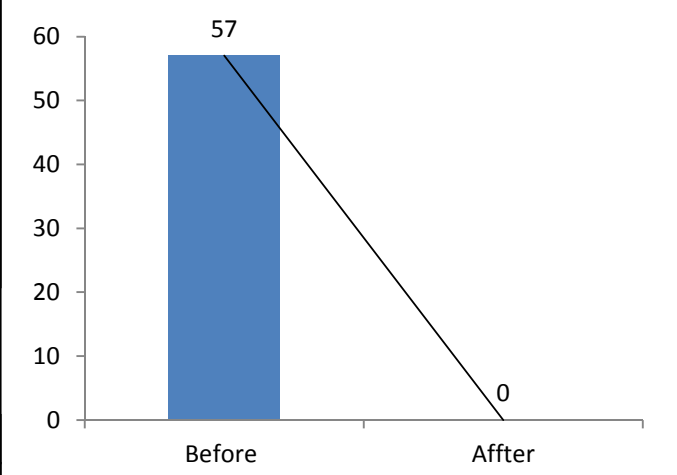
**HOW TO DO:** Dial

**FREQUENCY :** Once in month

**WHY - WHY ANALYSIS :-**

- Why 1** – A157 Body Back facing line mark.
- Why 2** – Play in slide .
- Why 3** – Slide not reconditioning .

**RESULT :-**



**ROOT CAUSE-**Slide not reconditioning .

**REGISTRATION NO. & DATE:-** 17.10.2014

**REGISTERED BY :-** Ganesh Padwalkar

**MANAGER'S SIGN :-** Sunil kinkar

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	A319 ,A216	14.12.14	Vishal	Completed